

Date: Monday, 6/12/2006 3:36:45 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 27505					
Estimate Number	: 11252					
P.O. Number	: N/A		Part Number	: D28543100		
This Issue	: 6/12/2006	S.O. No. : N/A	Drawing Number	: D2854 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 26475		Material	: N/A		
Written By	: <i>SK</i> (Comment Below)		Due Date	: 6/30/2006 Qty: 160 Um: Each		
Checked & Approved By	: <i>SK</i> 06.06.13					
Comment	: Est Rev A 04.07.01 New Issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :				
1.0	D2854	3/4" Velcro				
		Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s) 3/4" Velcro Batch: B27528				<i>ml 06/06/21</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1				<i>ml 06/06/23</i>
3.0	QC6	DIMENSIONAL CHECK				<i>Ju 06.06.26</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1				<i>160</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: S2 390				<i>Pack 6/21 160</i>
5.0	DC	DOCUMENT CONTROL				<i>(160)</i>
		Comment: DOCUMENT CONTROL Inspection Level 21				<i>160 06/06/28</i>
Job Completion						<i>U 06.06.27</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes  No  DQA: 

Date: 06/06/28

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

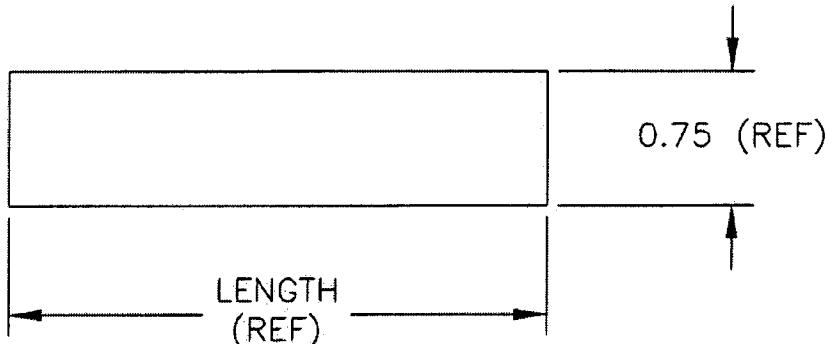
Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2854
DATE		TITLE 3/4" VELCRO STRIP
98.11.17		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')  
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

04.06.01 +

OK # 04.10.29

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27505